

NEW MORPHOLINE DERIVATIVES

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A study was carried out on the reaction of morpholine with 2,5-di(chloromethyl)-*p*-xylene, 4,6-di(chloromethyl)-*m*-xylene, 4,5-di(chloromethyl)-*o*-xylene, 4,4'-bis(chloromethyl)diphenyl, 4,4'-bis(chloromethyl)diphenyl ketone, and 4,4'-bis(chloromethyl)diphenyl sulfide.

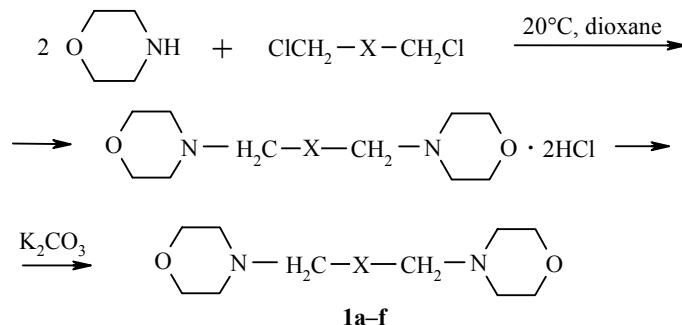
Keywords: 4,4'-bis(chloromethyl)diphenyl, 4,4'-bis(chloromethyl)diphenyl ketone, 4,4'-bis(chloromethyl)diphenyl sulfide, 2,5-di(chloromethyl)-*p*-xylene, 4,5-di(chloromethyl)-*o*-xylene, 4,6-di(chloromethyl)-*m*-xylene, morpholine.

Systems containing a morpholine fragment hold interest for possible biological activity [1-4].

In the present study, we developed a synthesis for new aralkyl morpholine derivatives.

A method is proposed for the synthesis of 2,5-dimorpholinomethyl-*p*-xylene (**1a**), 4,6-dimorpholinomethyl-*m*-xylene (**1b**), 4,5-dimorpholinemethyl-*o*-xylene (**1c**), 4,4'-bis(morpholinomethyl)diphenyl (**1d**), 4,4'-bis(morpholinomethyl)diphenyl ketone (**1e**), and 4,4'-bis(morpholinomethyl)diphenyl sulfide (**1f**).

The best yields of the desired products were obtained when the reaction was carried out in dioxane at room temperature with a 2:1 mole ratio of the reagents. Hydrochlorides **1**·2HCl are formed initially. Subsequent treatment of these salts with saturated aqueous sodium carbonate gives bases **1a-f**.



1 a X = 2,5-Me₂C₆H₂-1,4; **b** X = 4,6-Me₂C₆H₂-1,3; **c** X = 4,5-Me₂C₆H₂-1,2;
d X = 4,4'-C₆H₄-C₆H₄; **e** X = 4,4'-C₆H₄-CO-C₆H₄; **f** X = 4,4'-C₆H₄-S-C₆H₄

The ¹H NMR spectra of **1a-1f** show singlets for the four CH₂Ar group protons at 3.31-3.51 ppm, triplets for the eight CH₂-O protons of the morpholine fragments at 2.35-2.40 ppm, eight CH₂-N group protons at 3.59-3.65 ppm, and the corresponding multiplets for the aromatic ring protons at 6.93-7.80 ppm. Furthermore, the spectra of **1a-c** show singlets for the six protons of the two methyl groups at 2.28 ppm.

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TABLE 1. Characteristics of Compounds **1a-f**

| Compound | Empirical formula | Found, % | | | mp, °C (hydrochloride) | R_f (eluent ratio) | Yield, % |
|-----------|---|----------------|--------------|--------------|---------------------------|-------------------------|----------|
| | | C | H | N | | | |
| 1a | C ₁₈ H ₂₈ N ₂ O ₂ | 70.90 71.05 | 9.30 9.21 | 9.05 9.21 | 126 (180, dec.) | 0.54 (1:0.6:0.4) | 98 |
| 1b | C ₁₈ H ₂₈ N ₂ O ₂ | 71.15 71.05 | 9.40 9.21 | 8.99 9.21 | 115-116 (168) | 0.48 (1:0.6:0.4) | 97 |
| 1c | C ₁₈ H ₂₈ N ₂ O ₂ | 70.98 71.05 | 9.29 9.21 | 9.00 9.21 | 311 (360, dec.) | 0.58 (0.9:0.7:0.5) | 95 |
| 1d | C ₂₂ H ₂₈ N ₂ O ₂ | 75.03 75.00 | 7.90 7.95 | 7.91 7.95 | 175 (250, dec.) | 0.51 (1:0.7:0.3) | 92 |
| 1e | C ₂₃ H ₂₈ N ₂ O ₃ | 72.56 72.63 | 7.09 7.37 | 7.21 7.37 | 156 (172, dec.) | 0.54 (1:0.5:0.1) | 90 |
| 1f | C ₂₂ H ₂₈ N ₂ O ₂ S | 68.50 68.75 | 7.35 7.29 | 7.00 7.29 | 213 (239) | 0.54 (1:0.5:0.2) | 93 |

EXPERIMENTAL

The ¹H NMR spectra were taken on a Varian Mercury-300 spectrometer at 300 MHz in DMSO-d₆. The purity of the products was monitored by thin-layer chromatography on Silufol UV-254 plates using chloroform-acetone-hexane as the eluent.

2,5-Dimorpholinomethyl-p-xylene (1a). A sample of dioxane (15 ml) was added to 2,5-di(chloromethyl)-p-xylene (2.03 g, 0.01 mol). After dissolution of the solid, morpholine (1.74 g, 0.02 mol) was added in small portions. The mixture was left for 12 h at room temperature. Crystals of hydrochloride **1a**·2HCl were separated, washed with ether, and then treated with saturated aqueous potassium carbonate. The crude product was washed with water and dried in the air to give **1a**.

Morpholine Derivatives 1b-1f were obtained analogously.

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